Product Specification

Type	EC Backward Curved Centrifugal Plug Fan
Model	GL-B250D-EC-F05

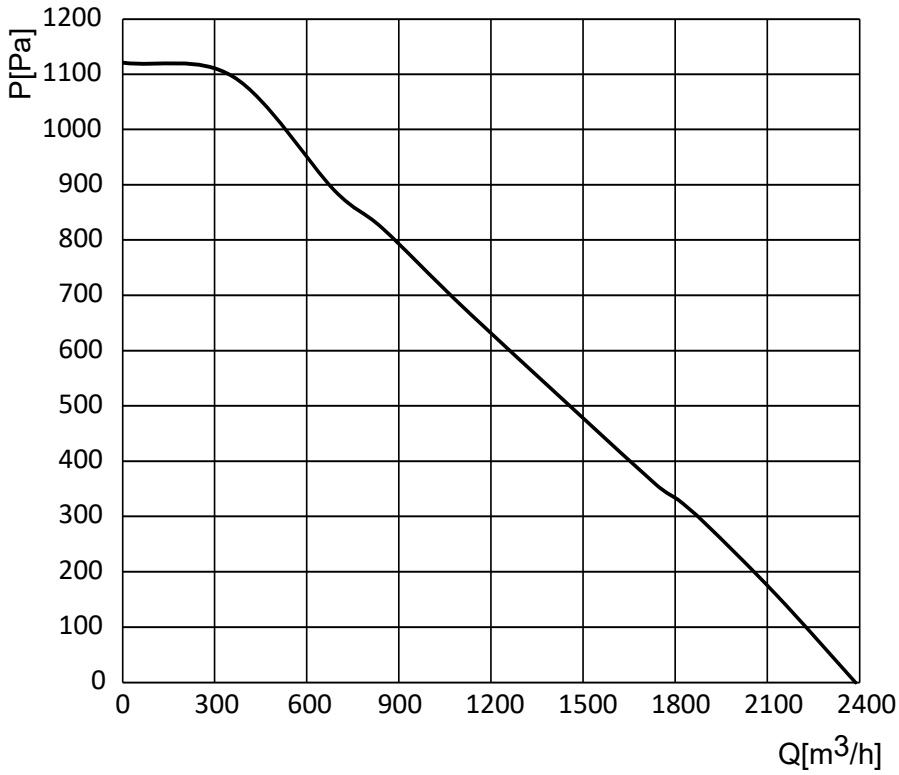
Basic Parameters

Phase	~	1
Rated Voltage	VAC	230
Frequency	Hz	50/60
Rated Speed	RPM	3350
Max. Input Power	W	400
Max. Input Current	A	2.0
Sound level	dBA	86
Certification	~	CCC、CE
Min. Ambient Temperature	℃	-25
Max. Ambient Temperature	℃	60

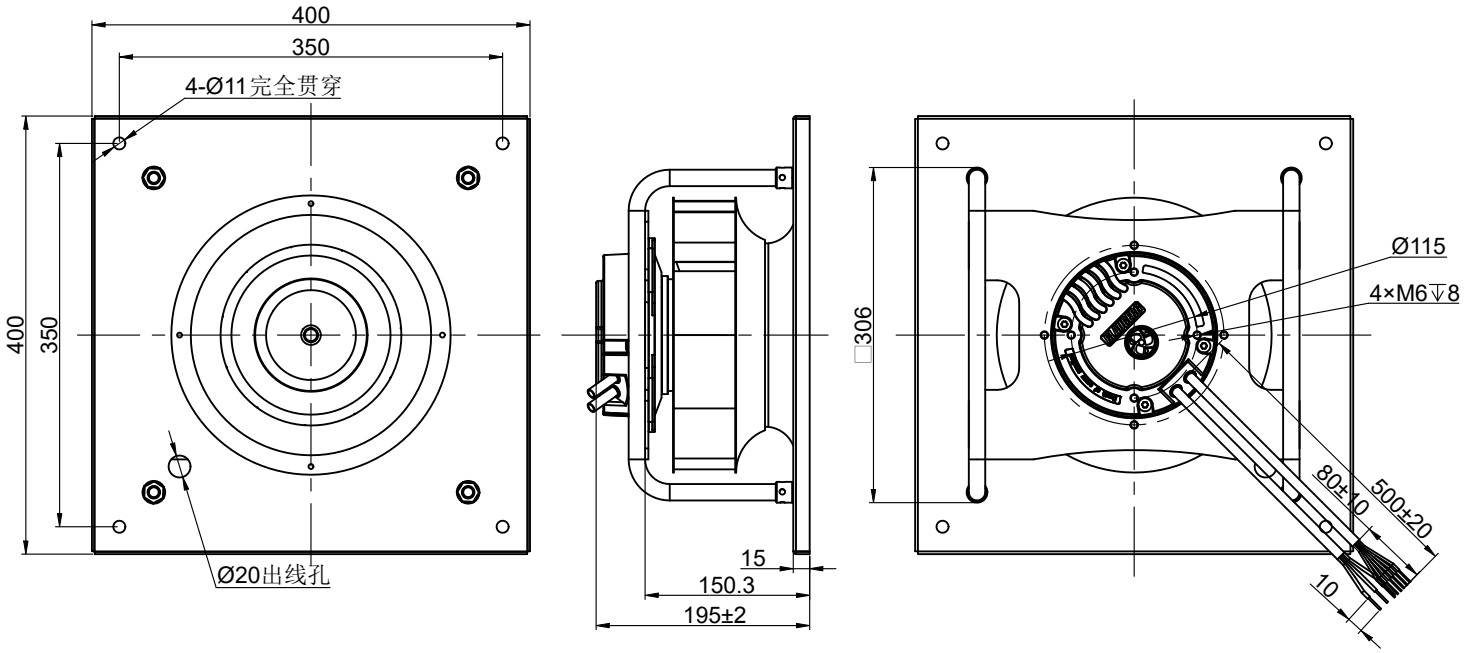
Technical Features

Dimensions	400*400*195 mm
Material of Impeller	Metal
Direction of Rotation	Clockwise, Seen on Rotor
Surface of Rotor	Plastic Spraying
Type of Protection	IP44
Insulation Class	F
Operation Mode	S1
Bearing Type	Ball Bearing
Motor Protection	Locked Rotor Protection, Termal Protection, Less and Excessive Voltage Protection, Overcurrent Protection, Soft Start
Length of Cable	500±20mm
RoHS	All Material According with RoHS
Min./Max. Humidity	5% - 90% RH
Motor Type	External Rotor EC Motor
Deviation of Impeller in Axial Direction	≤ 1 mm
Deviation of Impeller in Radial Direction	≤ 1 mm

Air Performance



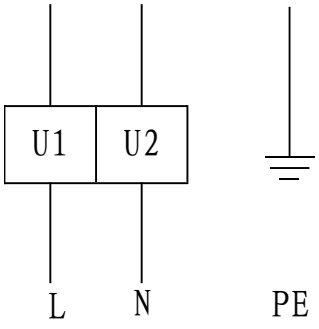
Outline Drawing



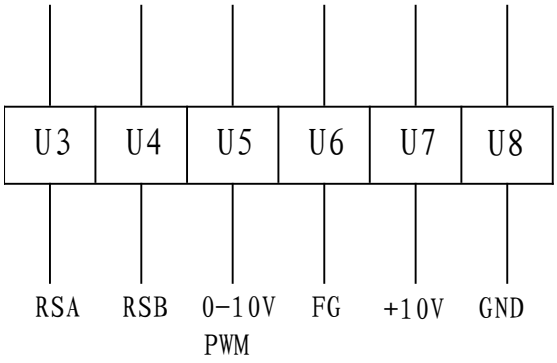
Wiring Diagram

Line	Connection		Colour	Function
Power Line		PE	Green Yellow	Protective Earth
	U1	L	Brown	Live Wire
	U2	N	Blue	Neutral Wire
Control Line	U3	RSA	Brown	RS485 Port
	U4	RSB	Gray	RS485 Port
	U5	Speed Control	Yellow	0~10V & PWM Compatible Line (PWM Max. Value 10V)
	U6	Signal Feedback	White	RPM Output Signal Line 5Pulses/Revolution
	U7	+10V	Red	External Output +10VDC
	U8	GND	Blue	GND

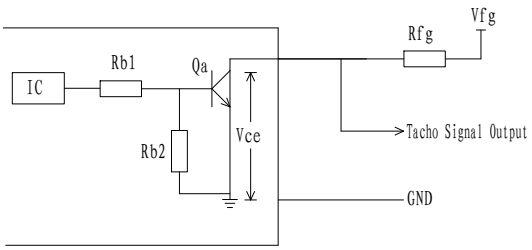
Power Line



Control Line



The fan provides a speed output signal, output signal drawing see under annex. Vfg and pull up resistor are connected by customer. Vfg= (3-30) VDC, R≥1000× (Vfg) Ω



Additional Notes

1. The power line and control line of the fan should be connected in strict accordance with the wiring diagram to prevent the fan from burning out;
2. Do not connect the white signal wire directly to the red signal wire or the external DC power supply;
3. If the fan does not work after starting, please check the input voltage of the speed regulation, which may be improperly connected. To prevent hand or other personal injury caused by sudden start of the fan; Do not touch the impeller or rotor after electrifying;
4. It takes a few seconds for the fan to start after power on. In order to prevent personal injury, do not touch the impeller or rotor under the condition of power electrifying or low speed operating;
5. Fan EMC (test standard EN55014), additional magnetic ring on the power line required, the magnetic ring is excluding in the fan;
6. Persons lacking physical, mental or sensory abilities and appropriate practical experience or expertise cannot use the fan unless directed by a person responsible for its safety. Keep out of reach of children;
7. If the power line is damaged, the manufacturer must replace the power cord;
8. As a part of the fan, the motor cannot be used alone without impeller or load;
9. After the product packaging has been disassembled, it should be repackaged if it needs to be kept in storage. The product shall be stored in a clean, well-ventilated warehouse with ambient temperature of -40℃~+80℃, relative humidity of no more than 95%, no corrosive gases in the air, and 15cm above the ground;
10. Please read this technical specification carefully before use.